

Date: Friday, 23/01/2009 7:23:21 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	45151		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251205
<b>This Issue</b> :	23/01/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D212-725-1
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	42814	<b>Drawing Revision</b> :	
	<b>Type</b> :	<b>Material</b> :	N/A
	PURCHASED PARTS	<b>Due Date</b> :	30/01/2009
<b>Written By</b> :		<b>Qty:</b>	1
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-205 with Dart IPP D212-725-1-205"

Send a copy of this IPP

*u 09.01.23*

2.0	D2127251205	left front panel
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-205	Angle	
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-205 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:21 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45151

Part Number: D2127251205

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:23:21 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 212 DETAIL PARTS  
 Job Number : 45151  
 Estimate Number : 13228  
 P.O. Number : Part Number : D2127251205  
 This Issue : 23/01/2009 S.O. No. : Drawing Number : D212-725-1  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : / / Type : PURCHASED PARTS Drawing Revision :  
 Previous Run : 42814 Material : N/A  
 Written By : Due Date : 30/01/2009 Qty: 1 Um: Each  
 Checked & Approved By :  
 Comment :

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-205 with Dart IPP D212-725-1-205"

Send a copy of this IPP

*u 09.01.23*

2.0 D2127251205 left front panel



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-205 Angle A5321

Attach serviceable tags

*[Signature]*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-205 REV. E

JAN 30 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:23:21 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45151

Part Number: D2127251205

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*[Signature]*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



*[Signature]*

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



*N/A*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/02/04* *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mf 09-02-03*

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.57**Discrepancy:

Fabricate D212-725-1-201 / 202, Doubler for Dart Aerospace.

Resolution:

NA

**1.57** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.58**Discrepancy:

Fabricate D212-725-1-205, Left Front Panel for Dart Aerospace.

Resolution:

Fabricated D212-725-1-205, Left Front Panel IAW D212-725-1 Dwg, pg 69. Reference PO 08-003550. Material 2024-T3 0.125, LT08-13283

**1.58** Work Done By: Colin Gould*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Alvin Werner on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.59**Discrepancy:

Fabricate D212-725-1-207, Center Front Panel for Dart Aerospace.

Resolution:

Fabricated D212-725-1-207, Center Front Panel IAW D212-725-1 Dwg, Pg 70. Reference PO 08-003550. Material 2024-T3 0.125, LT08-13283

**1.59** Work Done By: Colin Gould*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Alvin Werner on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.60**Discrepancy:

Fabricate D212-725-1-209, Right Front Panel for Dart Aerospace.

Resolution:

Fabricated D212-725-1-209, Right Front Panel IAW D212-725-1 Dwg, Pg 71. Reference PO 08-003550. Material 2024-T3 0.125, LT08-13283

**1.60** Work Done By: Colin Gould*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Alvin Werner on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*